



A PLAYCORE Company

SUSTAINABILITY ISN'T PART OF OUR BUSINESS:  
**IT'S OUR WHOLE BUSINESS.**





# RESPONSIBLE PLAY ENVIRONMENTS BEGIN WITH A RESPONSIBILITY TO OUR ENVIRONMENT.

Enriching lives through play is our commitment to the children, families and communities we serve today – and to many generations to come. That’s why our approach to environmental sustainability encompasses every aspect of our company – from the way we manufacture our products, to how we do business.

## RESPONSIBLE MATERIALS

Sustainable products start with the right materials that stand up to the physical demands of active children and extreme climates. Moreover, they present the lowest possible environmental impact; including aluminum, stainless steel, steel and plastic. We use as much pre-consumer and post-consumer recycled content as possible without compromising the quality and performance you deserve.

**More than 93% of the materials in GameTime products contain recycled content.**

## WATER CONSERVATION

Water is one of the world’s most valuable resources, and every drop counts. We’ve implemented a variety of initiatives to reduce water consumption in our facilities, including advanced high-efficiency technology for product manufacturing, cleaning and painting.

**Since 2010, we’ve reduced our water consumption by approximately 1,000 gallons each year.**

## ENERGY AND CARBON SAVINGS

Energy reduction and carbon savings go hand in hand – so every kilowatt-hour of energy we save means further reduction of our carbon footprint, too. So whether we’re replacing light bulbs or conducting energy audits, we’re constantly looking for more ways to conserve energy and reduce our carbon footprint.

**We have reduced energy consumption in our manufacturing facility by 41% since 2007 – the equivalent to the carbon sequestered by 1,849 acres of U.S. forests each year.**

## WASTE REDUCTION

Diverting materials from the landfill – and keeping them in valuable cycles of use and reuse – is one of the biggest opportunities we have to make a significant environmental impact.

In addition to using materials that already contain recycled content, we recycle the vast majority of waste at our manufacturing facility.



**13.7 TONS**

CARDBOARD



**16.55 TONS**

OFFICE PAPER



**127,879 LBS**

SCRAP PLASTIC



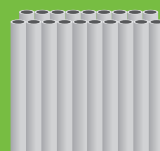
**14,855 LBS**

ALUMINUM



**2,295 LBS**

STAINLESS STEEL



**1,744,100 LBS**

STEEL

## U.S. GREEN BUILDING COUNCIL

**GameTime was the first playground manufacturer to become a member of the United States Green Building Council (USGBC).**

The USGBC is a non-profit organization dedicated to expanding sustainable building practices by transforming the way communities are designed, built and operated. Our relationship with the USGBC has broadened our perspective on the methodology required to address environmental concerns, through initiatives like increasing energy efficiency and reducing waste. As a result, the majority of our products are made from significant percentages of pre-consumer and post-consumer recycled materials, including 100% recycled options.



## GLOBAL STANDARDS & CERTIFICATIONS

Ensuring our products and processes meet the highest standards for compliance, safety and environmental performance is one more way we're offering our customers peace of mind that GameTime products are as responsible as they are exciting.

- ASTM International
- Consumer Product Safety Commission (CPSC)
- IPEMA Equipment Certification
- International Organization for Standardization (ISO) including ISO 9001 & ISO 14001
- TUV SUD America

## PARTNERING FOR A BETTER PLANET

We're proud to support organizations that share our commitment to protecting the future of our children and planet, including:

- The Trust for Public Land
- The National Arbor Day Foundation
- United States Green Building Council



**IN 2013, OUR MANUFACTURING FACILITY RECYCLED MORE THAN 30 TONS OF PAPER AND CARDBOARD - THE CARBON REDUCTION EQUIVALENT OF TAKING 23 CARS OFF THE ROAD\***

\*Calculated with the Stop Waste Partnership recycling impact calculator using the US EPA Warm model: [www.stopwaste.us/partnership/calculator](http://www.stopwaste.us/partnership/calculator).





# ENVIRONMENTALLY RESPONSIBLE PLAY SYSTEMS THAT LAST FOR DECADES, NOT YEARS.

For nearly a century, we've created products that are made from responsible materials, manufactured in a sustainable manner and designed to be easily reclaimed at the end of their life cycle.

100% recyclable EcoColor® plastics are manufactured with recycled plastics

Steel tubing is 100% recyclable and contains 50% post-consumer recycled materials

100% recycled plastic lumber

Aluminum uprights are 100% recyclable and contain 65% pre-consumer and 10% post-consumer recycled content

100% recyclable plastics

100% recycled plastic curbs

Steel decks and stairs are 100% recyclable and contain 30% pre-consumer and 68% post-consumer recycled content



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[gametime.com/sustainability](http://gametime.com/sustainability)  
800.235.2440



Printed  
on 100%  
recycled  
paper